

RELATIONSHIP BETWEEN FORE-udder ATTACHMENT AND TEAT LENGTH IN HOLSTEIN FRIESIAN COWS AS AFFECTED BY MILKING SPEED

A.A. Amin

Department of Animal Production, Faculty of Agriculture, University of Suez Canal, 41522- Ismailia, Egypt

SUMMARY

*Fore-udder attachment (FUA) and teat length (TL) have been introduced as the most important udder conformation traits for developing general udder health. Milking speed is an important functional traits controlling either the relationship between both traits and/ or the rate of mastitis infection. The objective of the current study was therefore to evaluate the relationship between FUA and TL and the impact of milking speed on this relationship using random regression model. Results of the present work were obtained by using a random regression model with a third-order Legendre polynomial for both additive genetic and permanent environmental effects. Data consisted of 94721 sample test-day records of the first two parities obtained from the Hungarian Holstein-Friesian population. Stage of lactation was divided into seven unequal days-in-milk group. Milking speed was classified into fast, medium and slow milking rates. Average estimates of heritability for FUA and TL were 0.36 ± 0.05 and 0.26 ± 0.04 , respectively. Average estimates of additive genetic and permanent environmental correlations of FUA*TL were -0.32 ± 0.03 and 0.13 ± 0.09 , respectively. Large additive genetic variation and highest estimates of heritability for TL and FUA were obtained within the medium milking speed group ranging from 0.26 to 0.42 and from 0.15 to 0.44 for both traits, respectively. These results would be considered favorable because medium milking speed did not cause increase in milk somatic cell (good milk quality), keep udder tissue in a good texture and optimize labor costs during milking process. As evident from the current results, selection for short teats will be associated with tighter fore-udder attachment. Achieving such breeding goal would reduce rates of mastitis infection and increase total net profit of dairy farm.*

Keywords: *milking speed, teat length, fore-udder attachment*

INTRODUCTION

In most countries, dairy cattle breeding programs are mainly oriented towards milk production traits with some consideration towards conformation traits. Although these traits are of primary economic importance, functional traits, such as udder health and milkability traits are of increased interest to minimize rates of mastitis infection. Batra and McAllister (1984) and Seykora *et al.* (1985) have examined relationships between some udder conformation traits with different measures of milking speed and reported somewhat variable results, but genetic correlations

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between most of udder traits and milking speed tended to be favorable. Udder health index showed high results in mastitis resistance by including udder traits as evidence of increasing genetic correlations between udder traits with somatic cell score and clinical mastitis and milking speed. On the other hand, increasing milking speed is associated with decreased milking labor time which is a significant expense in the harvest of milk. Unfortunately, increased milking speed may also be associated with increased incidence of clinical mastitis. Increased milking speed can be the result of decreased tension of the teat sphincter, and a relatively weak sphincter provides less resistance to infection of the udder by pathogens. Udder type traits, and teat structure, have been identified as traits that are potentially useful for indirect selection to improve udder health and increasing mastitis resistance. To utilize these traits properly in breeding programs, detailed information is needed about their interrelationships. In addition, genetic relationships are needed to facilitate international genetic evaluations (Rogers, 1993, Seykora and McDaniel, 1986, and Shook 1989). Several approaches have been proposed, ranging from a simple repeatability model to a full multivariate model for evaluating udder conformation traits. Most of current studies try to use random regression models for explaining additive genetic and permanent environmental variations across the time trajectory for several economic dairy traits.

The objective of the present work was to study the relationship among some udder traits within different milking speed groups using random regression procedure.

MATERIALS AND METHODS

Data consisted of 94721 test-day observations on fore-udder attachment (FUA) and teat length (TL). Test-day observation were taken on 3864 cows daughters of 3012 dams and 361 sires. Milking speed (kg/minute) was recorded for each animal at the same day of recording udder form. The current data set involved the first two parities of Hungarian Holstein Friesian cows which provided from Hungarian Holstein Association. Milking speed was classified into three groups as i) fast milking (≥ 4 kg/min), ii) slow milking (< 1.7 kg/min) and iii) medium milking was in between the previous two groups with average 2.6kg/min. All studied traits were required to be recorded on each test-day during both lactations. Cows had to have at least five measurements in the first lactation, while the average was 8.3 test-day records. All animals have a complete pedigree (sire and dam). Data were extracted from cows calving between 1998 and 2002. Stage of lactation was divided into 7 groups of days in milk (DIM) with unequal intervals. Structure of the current data set is given in Table 1.

Mathematical Model

The following random regression animal model was used:

$$Y_{ijkp} = A_i + HTD_j + DIM_k + \sum_{n=0}^r \beta_{pn} Z_{kn} + \sum_{n=0}^t \alpha_{pn} Z_{kn} + \varepsilon_{ijkp}$$

Where :- Y_{ijkp} is the test-day observation, A_i is the fixed effect of age at calving; HTD_j is the fixed effect of herd-test-day; DIM_k is the fixed effect of days in milk;

Z_{kn} is the polynomial \mathbf{n} for DIM_k , where $\mathbf{n}=(0,\dots,r)$ for permanent environmental effects and $\mathbf{n}=(0,\dots,t)$ for additive genetic effects; β_{pn} is the random regression coefficient on Z_{kn} for the permanent environmental effect of cow p ; α_{pn} is the random regression coefficients on Z_{kn} , for the additive genetic effect of animal p and ε_{ijkp} is the random residual variance.

Additive genetic $\sigma^2 a_k$ and permanent environmental $\sigma^2 c_k$ variances and heritabilities at DIM_k were calculated as:

$$\sigma^2 a_k = z'_k G z_k, \quad \sigma^2 c_k = z'_k P z_k, \quad h^2_k = \frac{\sigma^2 a_k}{\sigma^2 a_k + \sigma^2 c_k + \sigma^2 e}$$

where: Z_k is the vector of polynomials in the model for DIM_k , G : is the (co)variance matrix for additive genetic random regression coefficients, P is the (co)variance matrix for permanent environmental random regression coefficients and $\sigma^2 e$ is the random residual variance.

Table 1. Description of traits and elementary statistics and distribution of test-day record across days in milk groups (DIM) within the first two parities and milking speed groups.

		Trait Description					
Fore udder attachment	FUA	1 = loose to 9 = tight	Mean=5.2	SD=1.7			
Teat length	TL	1 = short to 9 = long	Mean= 4.8		1.3		
Milking speed	Sp	1 slow to 3 fast	Mean=2.8Mk/min		1.4		
Number of test-day records/DIM							
DIM	30	75	135	195	225	300	330
1 st Parity	4012	5182	8632	7224	5412	5014	4876
2 nd Parity	6024	7362	9421	9763	8124	7102	6573
Test-day records/milking speed _{kg/min}							
	Fast milking		Slow milking		Medium milking		
1 st Parity		4.1		1.3			
2 nd parity	9325	(0.14) ¹	11293	(0.04)	19734	2.5 (0.07)	
		4.9		1.7			
	12411	(0.17)	13410	(0.03)	28548	2.8 (0.07)	

1: standard deviation

Software package of DFREML (Meyer, 1998 Version 3β) was used for fitting random regression model.

RESULTS AND DISCUSSION

Estimates of heritability

Estimates of heritability for fore-udder attachment and teat length are provided in Table 2. Estimates of heritability for teat length (h^2_{TL}) were low to intermediate and

ranged from 0.079 to 0.441 which progressed with advancing DIM. On the other hand, the corresponding contribution of permanent environmental effect was high and represented not less than 50% across lactation. The lowest values were obtained during the last thirty days in milk. Variation among estimates of h^2_{TL} was higher than for C^2_{TL} . Estimates of heritability for TL within the first two parities ranged from 0.12 to 0.39 and from 0.19 to 0.51, respectively and increased markedly towards the end of trajectory. These results may indicate that, higher improvement could be attained if selection for teat length could be practiced during the late lactation.

Table 2. Estimates of heritability (h^2), permanent environmental effect (C^2), additive (σ^2_a) and permanent environmental (σ^2_c) variances for teat length (TL) and fore udder attachment (FUA)

DIM	TL			Parity ^{1,2}		FUA			Parity ^{1,2}			
	σ^2_a	σ^2_c	h^2	C^2	h^2	σ^2_a	σ^2_c	h^2	C^2	h^2		
30	0.15	1.31	0.08	0.68	0.12	0.19	19.1	28.97	0.23	0.35	0.18	0.41
75	0.55	1.97	0.18	0.66	0.19	0.19	28.5	8.51	0.40	0.12	0.33	0.41
135	0.93	2.58	0.24	0.65	0.22	0.21	38.2	4.07	0.50	0.05	0.42	0.54
195	1.14	3.12	0.24	0.66	0.24	0.32	37.6	5.33	0.49	0.07	0.42	0.51
225	1.43	3.17	0.28	0.63	0.29	0.44	26.3	3.01	0.41	0.05	0.23	0.37
300	1.72	2.57	0.36	0.54	0.37	0.45	14.9	1.11	0.30	0.02	0.22	0.29
330	2.04	2.13	0.44	0.46	0.39	0.51	9.2	3.26	0.20	0.07	0.21	0.27

Parity^{1,2}: estimates of heritability within the 1st and 2nd parity

Estimates of heritability for fore-udder attachment (h^2_{FUA}) were higher than for TL across lactation and ranged from 0.196 to 0.499. The highest inheritance effects on FUA were obtained from DIM¹³⁵ to DIM¹⁹⁵. Estimates of h^2_{FUA} within the first two parities ranged from 0.18 to 0.42 and from 0.27 to 0.54, respectively. It reflects the development influences of gene action on performance of FUA with progressing lactation order. Permanent environmental effects had low contribution to variations in measurements of FUA (from 0.02 to 0.07 except the 1st two DIM). Therefore, reduced h^2_{FUA} values during the late of lactation may be attributed to lower additive genetic variance.

Boettcher *et al.* (1998) found that estimates of heritability for udder traits were all within the range of 0.06 to 0.20 and were slightly greater than the heritabilities mostly applied for the Canadian genetic evaluation of conformation traits (Jamrozik *et al.*, 1991). While the latter author reported that, teat traits were the udder traits with the highest heritabilities. Hiemstra *et al.* (2000) found that, heritability estimates for fore-udder attachment and teat length were 0.41 and 0.48, respectively. Teat length was more heritable ($h^2 = 0.30$) than fore-udder attachment ($h^2 = 0.18$) as reported by Rupp and Boichard (1999). DeGroot *et al.* (2002) found that teat length and fore-udder attachment were long and strong in direction with heritability estimates and residual variances being 0.29 ± 0.09 for both with similar residual variances.

Correlations between measurements within each trait across lactation

Estimates of additive genetic and permanent environmental correlations either within FUA or within TL are illustrated in Figure 1. Teat length during the first DIM³⁰ showed highest additive correlations with the other measures across lactation (ranged from 0.42 to 0.92 with a mean of 0.73±0.09). On the other hand, TL within DIM⁷⁵ showed the widest range and the lowest correlations with the other measures during the remaining part of lactation (ranging from 0.03 to 0.97 with a mean of 0.49±0.17). Correlations of the 1st and the 2nd measure of FUA with the others ranged from 0.25 to 0.95 (mean = 0.67±0.11) and 0.47 to 0.98 (mean = 0.79±0.09), respectively. Additive genetic correlations within fore udder attachment were mostly higher than within teat length. Also correlations decreased as lactation proceeds especially within teat length. It appears that, early measurements are not the best indicator for early prediction. Therefore, teat length could be considered as different trait especially around both edges of trajectory. On the other hand, permanent environmental correlations within teat length were positive, very high and increased with progressing lactation. Permanent environmental correlations between measurements of fore udder attachment were low and changed to negative with increasing distance between measures.

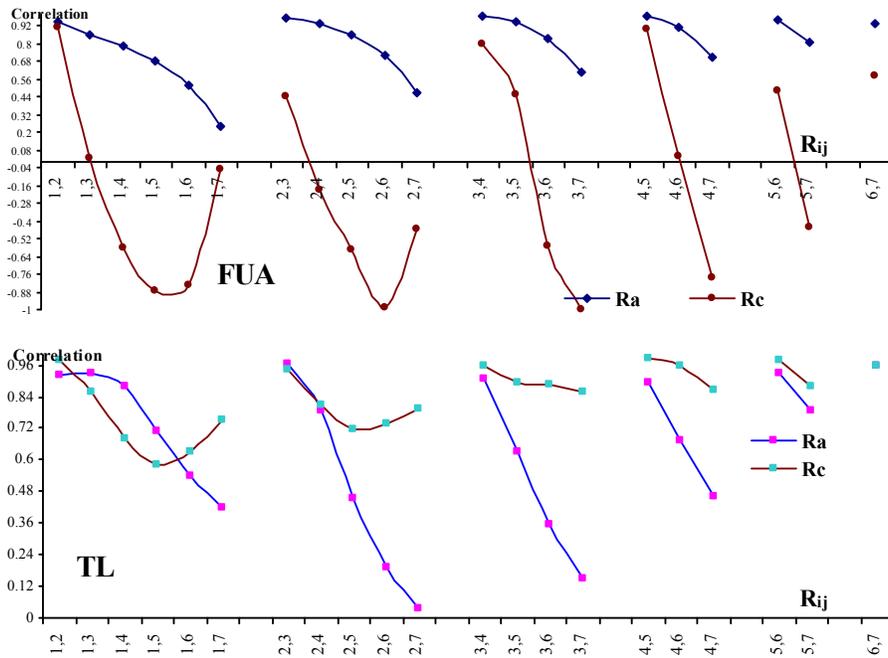


Fig. 1. Additive and permanent environmental correlations within both of fore udder attachment (FUA) and teat length (TL) across days in milk groups

Correlations between teat length and fore-udder attachment

Estimates of additive ($R_{a_{TL*FUA}}$) and permanent environmental ($R_{c_{TL*FUA}}$) correlations are illustrated in Figure 2. Estimates for $R_{c_{TL*FUA}}$ and $R_{a_{TL*FUA}}$ ranged from 0.03 to 0.22 and from -0.23 to -0.46 with means of 0.13 ± 0.09 and -0.32 ± 0.03 , respectively. The highest correlation estimates were obtained during DIM^{225} , while the lowest were found at both ends of the trajectory. It appears that environmental conditions had low contributions than additive genetic effect in controlling the relationship between teat length and fore udder attachment. Negative additive genetic covariance between both traits may indicate the possibility for improving both based on variations during the 2nd half of lactation. Achieving such breeding goal will be beneficial in reducing mastitis rates and improving general udder health. Rupp and Boichard (1999) reported that genetic correlations of fore-udder attachment with most of udder health traits ranged from -0.46 to -0.32. DeGroot *et al.* (2002) found that udder and teat traits were genetically positively correlated with each other except for teat length. Teat length had negative genetic correlations with other udder traits reaching -0.23 with fore-udder attachment, indicating that shorter teats were associated with tighter attachments and closer teats.

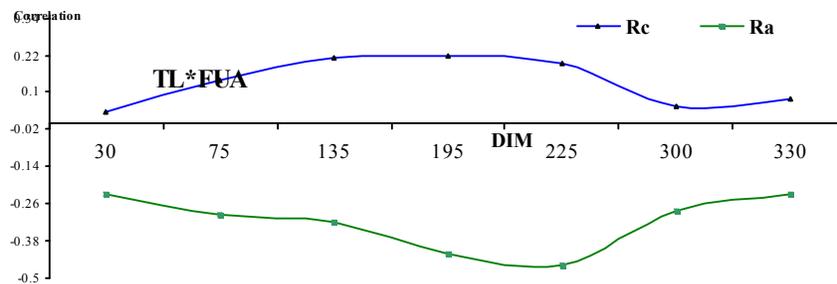


Fig. 2. Estimates of additive (Ra) and permanent environmental correlations (Rc) among teat length (TL) and fore-udder attachment (FUA) across days in milk groups

Relationships between milking speed with each of fore-udder attachment and teat length

Correlation estimates between milking speed (Sp) with each of fore udder attachment and teat length are illustrated in Figure 3. Estimates of additive genetic correlation $R_{a_{TL*Sp}}$ were negative and showed polynomial curve shape where values ranged from -0.20 to -0.66 (mean = -0.40 ± 0.06). The highest correlations were obtained at DIM^{30} (-0.66) and at DIM^{195} (-0.56). These results imply that cows with short teat could eject their milk faster during early and mid-lactation. It appears that selection against long teats will reduce milking cost but may increase non-environmentally mastitis infection as an evidence of positive additive correlations between mastitis and milking speed (Rogers *et al.*, 1991). On the other hand short teats within medium milking speed could be preventing high lactating cows from mastitis infection. Accordingly some effort should be done to avoid the increasing possibility of mastitis infection while selecting for Sp. Boettcher *et al.* (1998)

reported negative association (-0.38) between milking speed and teat length, they concluded that some cows with longer teats are milked considerably slower. Monardes *et al.* (1990) and Rogers *et al.* (1991) concluded that large teats and fast milking speed are strongly associated with increased mastitis. These characteristics are important because they increase the chance of injury and exposure to pathogens from the cow's environment. In cows with long teats, report showed strong association between teat length and both of milk somatic cell and mastitis incidence (De Jong and Landsbergen, 1996 and Seykora and McDaniel, 1986). These authors observed high clinical mastitis incidence for cows with long teats. While Rogaers *et al.* (1998) found that udder traits were strongly positively correlated with fore-udder attachment but showed low negative association with teat length.

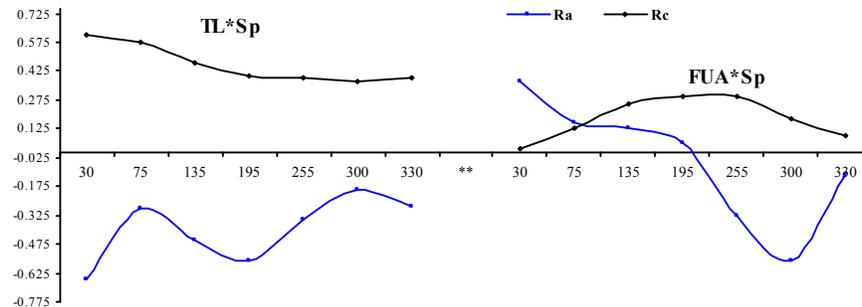


Fig. 3. Estimates of additive (Ra) and permanent environmental (Rc) correlations between teat length (TL) and fore udder attachment (FUA) with milking speed (Sp) across days in milk groups

Estimates of additive genetic relationship Ra_{FUA*Sp} (Figure 3) were positive across the first DIM²²⁵ (0.05 to 0.37, mean = 0.18 ± 0.07) but negative and increased in magnitude towards lactation end (-0.11 to -0.56, mean = -0.33 ± 0.13). It appears that, increasing milking speed tend to make fore-udder attachment looser towards lactation end. Such result is mostly unfavorable because looser fore-udder attachment tends to reduce milk production and increases the probability of mastitis infection. This result is supported by Hiemstra *et al.* (2000) and Rogers *et al.* (1991), who found strong negative correlation between milking speed and clinical mastitis which means that slow milking cows suffer more from clinical mastitis. The current results were in agreement with Boettcher *et al.* (1998) who found that, among udder conformation traits, udder attachment showed the greatest genetic correlation with milking speed (absolute value) being -0.24, indicating that tighter fore-udder attachment was genetically associated with slower milking speed.

Permanent environmental effects had a pronounced role in controlling the relationship between Sp with each of teat length and fore udder attachment. The current results showed that environmental conditions had greater effect on TL*Sp (0.37 to 0.61, mean = 0.46 ± 0.04) than on FUA*Sp (0.02 to 0.29, mean = 0.18 ± 0.04). Estimates of Rc for TL*Sp decreased moderately with progressing lactation while the corresponding estimates for FUA*Sp dropped greatly after DIM¹⁹⁵ and before DIM³⁰⁰. This means that FUA was less sensitive to changing environmental

conditions than TL. From another point of view, shape or form of teat length could be the best predictor to reflect all unsuitable mechanical conditions during milking process.

Heritabilities and permanent environmental effects for both udder traits within levels of milking speed

Estimates of heritability and permanent environmental effect for FUA and TL within the three levels of milking speed are shown in Table 3. Estimates of h^2_{TL} ranged from 0.11 to 0.24 (\bar{X} : 0.19), 0.11 to 0.32 (\bar{X} : 0.24) and 0.23 to 0.42 (\bar{X} : 0.32), across lactation within fast, slow and medium milking speed group, respectively. It appears that, inheritance impact on TL was lower either with fast or slow milking cows than within medium milking group. Estimates of h^2_{TL} decreased with progressing DIM within fast and slow milking group. The maximum hereditary effect on measurements of teat length was obtained during mid lactation within medium milking group. The highest influence of environmental factors on teat length occurred within the fast milking group. These results indicate that, milking speed had a great effect on variation in teat length either due to environmental and /or genetic effects. Selection for improving form of teat length could be better done within medium milking speed. The current estimates were lower than those reported by Seykora, and McDaniel. (1985) ranging from 0.31 to 0.63 based on a single observation in a sire model for teat length.

Table 3. Estimates of heritability and permanent environmental effect for TL and FUA within different three milking speed across DIM groups

DIM	Fast Milking				Slow Milking				Medium Milking			
	TL		FUA		TL		FUA		TL		FUA	
	h^2	C^2	h^2	C^2	h^2	C^2	h^2	C^2	h^2	C^2	h^2	C^2
30	0.24	0.34	0.18	0.07	0.32	0.59	0.16	0.22	0.26	0.58	0.15	0.41
75	0.22	0.34	0.19	0.02	0.32	0.58	0.19	0.09	0.29	0.52	0.33	0.17
135	0.22	0.33	0.18	0.0	0.28	0.57	0.21	0.01	0.42	0.53	0.44	0.09
195	0.18	0.33	0.16	0.02	0.24	0.57	0.21	0.01	0.40	0.55	0.43	0.09
225	0.15	0.33	0.15	0.04	0.19	0.58	0.20	0.02	0.35	0.51	0.37	0.05
300	0.13	0.38	0.12	0.09	0.17	0.59	0.19	0.04	0.31	0.46	0.26	0.03
330	0.11	0.42	0.11	0.10	0.17	0.60	0.19	0.04	0.23	0.46	0.17	0.12

Standard error for h^2 0.01 to 0.04 for C^2 from 0.07 to 0.13

Estimates of h^2_{FUA} ranged from 0.11 to 0.18 (\bar{X} = 0.16), from 0.16 to 0.21 (\bar{X} = 0.19), and from 0.15 to 0.44 (\bar{X} =0.33), across lactation within fast, slow and medium milking speed group, respectively. Estimates of h^2_{FUA} were higher than the corresponding h^2_{TL} . On the other hand, the role of permanent environmental effect was minimized in controlling the performance of FUA across lactation within all milking speed groups. It seems that better results for both traits could be achieved when selection is based in a medium milking speed group. Improving teat length and fore udder attachment within medium milking speed would lead to lower rates of mastitis infection.

Vukasinovic *et al.* (2002) found that teat length had the highest heritability among twenty three conformation traits that ranged from 0.17 to 0.51, while FUA came in the 3rd order (0.41). Also Weigel *et al.* (1998) came to a similar conclusion.

Correlations between both udder traits within levels of milking speed

Correlation estimates between fore-udder attachment and teat length within levels of milking speed are presented in Table 4. Additive genetic relationship between FUA and TL were negative and moderately high, being -0.628 (DIM²²⁵), and markedly high being -0.82 to -0.92 (DIM¹³⁵⁻²²⁵) within fast and slow milking speed group, respectively. On the other hand, few positive additive genetic correlations between FUA and TL were observed in the low level across fast and medium milking speed. These results may suggest that, strong FUA generally tended to be transmitted with short teats across generations. Rogers (1997) found that, teat length has high negative genetic correlations with fore-udder attachment and udder depth. It appears that, selection for short teats seems to have been effective for general udder health.

Table 4. Estimates of additive, permanent environmental and phenotypic correlations between FUA and TL within different milking speed groups

DIM	Fast			Slow			Medium		
	R _a	R _c	R _p	R _a	R _c	R _p	R _a	R _c	R _p
30	0.084	0.578	0.632	-0.389	-0.134	-0.411	-0.391	-0.185	-0.503
75	0.228	0.219	0.563	-0.563	-0.121	-0.830	-0.306	0.059	-0.211
135	-0.063	-0.055	-0.093	-0.874	0.021	-0.113	-0.164	0.685	0.830
195	-0.266	-0.078	-0.321	-0.922	0.235	-0.921	0.018	0.338	0.263
225	-0.628	-0.042	-0.432	-0.818	0.210	-0.632	-0.125	0.222	0.412
300	-0.347	0.041	-0.411	-0.501	-0.138	-0.632	-0.432	0.046	0.322
330	-0.344	0.075	-0.473	-0.390	-0.275	-0.432	-0.552	0.005	0.527

Standard error for Ra 0.0 to .11, Rc: 0.04 to .17, Rp: 0.07 to 0.14

Effects of environmental conditions on the relationship between FUA and TL were low and negative within all milking speed groups. While positive effects showed considerably high values within medium milking speed group.

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العلاقة بين الإمتداد الأمامى للضرع وطول الحلمات فى أبقار الهولستين فيريزيان متأثرة بسرعة الحليب

أشرف أمين

جامعة قناة السويس، كلية الزراعة، قسم الانتاج الحيوانى، ١٥٢٢ ة الاسماعيلية

الإمتداد الأمامى للضرع وطول الحلمات تعتبر من أهم صفات الضرع التكوينية لتطوير صحة الضرع بصفة عامة. سرعة الحليب تعتبر من أهم الصفات الوظيفية التي تتحكم فى العلاقة بين الصفتين وإرتباطهما بمعدل الإصابة بمرض التهاب الضرع. الهدف من هذه الدراسة هو تقييم العلاقة بصفة عامة بين الإمتداد الأمامى للضرع وطول الحلمة بالإضافة إلى توضيح أهم الاختلافات فى هذه العلاقة والتي ترجع إلى تأثير معدل سرعة نزول اللبن من الضرع أثناء الحليب. وذلك بإستخدام نموذج التحليل العشوائى. نتائج هذه الدراسة مستخرجة من تطبيق نموذج التحليل العشوائى عند الدرجة الثالثة للمنحنى المستمر الغير الخطى لكل من التأثيرات العشوائية التجمعية والبيئية الدائمة. اشتملت البيانات التي تم تحليلها فى هذه الدراسة على ٩٤٧٢١ مشاهدة لعينة يوم الإختبار للموسم الأول والثانى من أبقار الهولستين فيريزيان المجرية. مرحلة الحليب تم تقسيمها إلى سبعة فترات غير متساوية فى عدد أيام الحليب. سرعة الحليب تم تصنيفها إلى ثلاثة مجموعات سرعة حليب عالية ، سرعة حليب منخفضة، سرعة حليب متوسطة. متوسط قيمة المكافئ الوراثى لصفى الضرع كانت $0.05 + 0.36$ لصفة إمتداد الضرع للأمام و $0.04 + 0.26$ لصفة طول الحلمات. متوسط قيمة الارتباط الوراثى التجمعى ، البيئى الدائم بين صفى الضرع كان $-0.32 + 0.03$ و $0.09 + 0.13$ على التوالى. أعلى قيم للتباين الوراثى التجمعى وبالتالى قيم المكافئ الوراثى لصفى الضرع قد لوحظت داخل مجموعة الحيوانات ذات سرعة الحليب المتوسطة وتراوحت بين 0.26 إلى 0.42 لصفة طول الحلمة و 0.15 إلى 0.44 لصفة الإمتداد الأمامى للضرع. وتعتبر هذه النتيجة مرضية ومفضلة جدا حيث أن سرعة الحليب المتوسطة عادة ما يصاحبها إنخفاض فى معدل إنتاج الخلايا الجسدية وبالتالى المحافظة على جودة اللبن أيضا لآسبب إرهاق لنسيج الضرع وتحافظ على حالة صحية وظيفية جيدة علاوة على مثالية التكاليف أثناء عملية الحليب داخل المحلب الآلى. وإستنادا على النتائج المتحصلة من هذه الدراسة فإن الإختخاب لقصر طول الحلمات سوف يصاحبه زيادة قوية فى الإمتداد الأمامى للضرع وبالتالى فإن إنجاز هذا الهدف الوراثى قد يكون مناسب جدا لخفض وإنقااص معدلات الإصابة بمرض التهاب الضرع وبالتالى زيادة العائد الكلى لمزارع الألبان.